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Mochida

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(54) **CONTROLLER FOR LASER BEAM MACHINING FOR CONTROLLING APPROACHING OPERATION OF MACHINING HEAD**

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CPC ***B23K 26/048*** (2013.01); ***G05B 19/19*** (2013.01); *G05B 2219/37425* (2013.01); *G05B 2219/41029* (2013.01); *G05B 2219/45165* (2013.01)

(58) **Field of Classification Search**
USPC 700/186
See application file for complete search history.

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(57) **ABSTRACT**

A controller used for irradiating a laser beam to an object from a machining head at a reference gap position is provided. The controller includes a gap sensor for detecting an amount of gap between the machining head and the object, a gap position command calculation part for producing a gap position command, a servo mechanism for driving the machining head to the reference gap position, a servo position deviation reading part for reading an amount of position deviation of the servo mechanism, a position gain calculation part for calculating a corrected position gain of the servo mechanism, based on the amount of position deviation of the servo mechanism and a position gain replacing part for replacing the position gain of the servo mechanism with the corrected position gain.

4 Claims, 5 Drawing Sheets